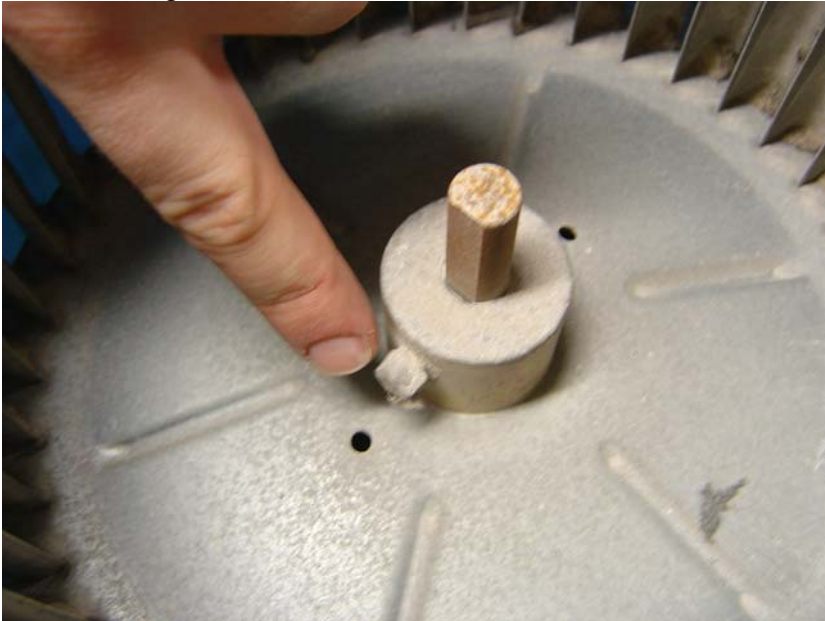


Changing F65 motor – UNPLUG airmover before opening up machine

- 1- Remove both end plastic black guards
- 2- Remove grub screw from centre of fan – see below



- 3- Using length of emery paper, clean up shaft of old motor to remove surface rust – see below



- 4 – Spray WD40 or similar onto shaft – see below



5 – Slide fan off motor spindle and out of plastic housing - see below



6 – Turn casing over and drill out 4 rivets with  $\frac{1}{4}$ " drill ( 6.5mm ) – see below



7 – Cut wires coming out of motor and old motor assembly will be able to be removed from plastic housing – see below for removed assembly



8 – Remove switch plate - 4 screws – to allow access to wiring

9 – Put new motor with it's cradle into position inside housing - feed wires through casing - and bolt into place with 4 bolts ( included in kit )– see new motor assembly below



10 – Connect up wiring, refit fan to motor shaft making sure it sits 5 – 10 mm up off the motor, refit end guards and switch plate, and test – NOTE – on testing the fan is likely to blow out dust on initial startup – so point away from people